

## **ADVANTAGE #325 DTM Primer/Surfacer/Sealer**

### **Frequently asked Questions:**

Q: is ADVANTAGE DTM the same as a 2K Urethane primer?

A: No, ADVANTAGE DTM is a Hybrid, a combination of both Epoxy and Acrylic resins giving our product the adhesion and corrosion properties of an epoxy and the filling and sanding characteristics of a high build urethane 2k primer. Some urethane 2k primers have good adhesion to bare metal however, they do not offer corrosion resistance and they shouldn't be called DTM.

Q : Does ADVANTAGE DTM work on any other substrates than just bare metal?

A: Yes, ADVANTAGE DTM will work on the following \* properly prepared substrates: Aluminum, Stainless Steel, Fiberglass, SMC, plastic and wood. \*properly prepared means sanded with 180 grit or coarser sandpaper and cleaned with a prepaint surface cleaner.

Q: Can etch primer be used under ADVANTAGE DTM to ensure maximum corrosion resistance?

A: No, The use of etch primer under ADVANTAGE DTM will actually inhibit adhesion and it is Not Recommended.

Q: Can bodyfiller and/or polyester putty be applied over ADVANTAGE DTM?

A: Yes, However the ADVANTAGE DTM must cure for 24 hours, then sanded with 180 grit or coarser sandpaper prior to the application of body filler or polyester putty.

Q: Can any type of topcoat paint be applied over ADVANTAGE DTM?

A: Yes, however if applying lacquer paint over ADVANTAGE DTM it is important to wait at least 24 hours before topcoating.

Q: Can ADVANTAGE DTM be tinted?

A: No, because ADVANTAGE DTM is a Hybrid of both Epoxy and acrylic resins and paint toners are not compatible when mixed together.

Q: When using ADVANTAGE DTM as a non sanding sealer, what is the window of time when topcoating with paint?

A: ADVANTAGE DTM mixed at 4:1:2 as a sealer can be topcoated 30 minutes after application up to a maximum of 24 hours (at approximately 68 F / 20 C ). If waiting longer than 24 hours DTM must be sanded to insure proper adhesion.

Q: What grit of sandpaper should I use when preparing the ADVANTAGE DTM primer for final topcoat paint?

A: For Single Stage topcoat use 320 grit or finer sandpaper, Basecoat/Clearcoat use 400 grit or finer sandpaper.

Q: What is the recommended Spray gun set up for spraying ADVANTAGE DTM primer?

High Build Primer (mixed 4:1) HVLP 1.7-2.0 mm      Regular Build Primer (4:1:1) HVLP 1.5 – 2.0mm

Sealer : (4:1:2) HVLP 1.3 – 1.5 mm